

## ABSTRACT OF THE DISCLOSURE

A method of producing an article of luggage characterized by a "soft" case construction characterized by the steps of molding from a material exhibiting "soft" case characteristics lid forming and base forming sections of such construction as to be shape wise self supporting in the absence of a perimeter frame and side, base or back panels whereby the form of the case is established and maintained by the molded lid and base sections; and an article of luggage produced by the method and characterized by a "soft" case construction including lid and base forming sections of such construction as to be shape wise self supporting in the absence of a perimeter frame and side, base or back panels whereby the form of the case is established and maintained by the molded lid and base sections.